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# Technical Note

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## Leak Testing the Dräger accuro Bellows Pump



*Dräger accuro Bellows Pump Cat. No. 800-64000*

### Leak Test Procedure for the Dräger® accuro® Bellows Pump

1. Insert unopened Dräger Detector Tube® into bellows pump.
2. Squeeze bellows pump completely and release.
3. Pump is adequately leakproof if the end-of-stroke indicator has not appeared (i.e., popped up) within 15 minutes.

### Quick Leak Test Procedure

1. Insert unopened Dräger Detector Tube into bellows pump.
2. Squeeze bellows pump completely and release.
3. After releasing, the position of the pump body should not change within 1 minute. If you see movement of the bellows after the initial release, the pump should be checked using a time interval of 15 minutes.